## D-SERIES COMPACT TRACK LOADERS







#### You asked. We "D"elivered.

Loaded with customer-inspired enhancements, all four of our D-Series Compact Track Loaders offer roomier operator stations, quieter pressurized cabs with best-in-class visibility, and swing-out doors. You also have a choice of numerous productivity-boosting options including electrohydraulic (EH) joysticks with selectable control pattern and variable boom and bucket speed settings. Other innovative advantages include a highly efficient and easy-to-clean V-plenum cooling system. And easier-starting electronic fuel-injected PowerTech™E diesels. As always, grouped checkpoints, advanced diagnostics, and wide-open access help speed servicing, minimize maintenance, and lower daily operating costs. Read on to learn more about the differences in our D-Series that help you get more done, more reliably, for less. Then talk to your John Deere dealer.



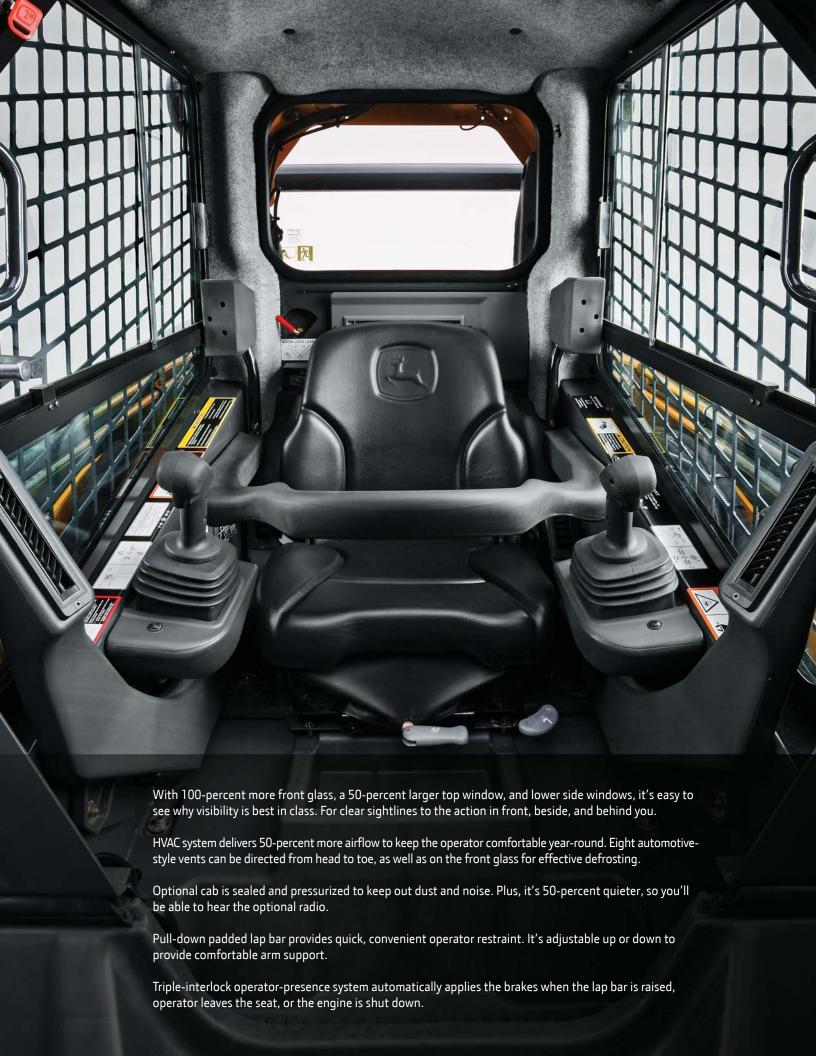
# Open wide and be wowed.

With a noticeably larger entryway and all-glass curved door providing wide-open access, getting in and out of our CTLs has never been easier. Operators are also going to like what they see inside the D-Series. All-around visibility is even more expansive, for a virtually unrestricted view that's second to none. The all-new pressurized cab is 50-percent quieter. More spacious, too, with an extra 152 mm (6 in.) of headroom. A more efficient and effective HVAC system, more comfortable suspension seat, ample storage, and optional AM/FM/weatherband radio all help keep an operator comfortably productive.

- 1. Standard amenities include a storage box, cup holder, 12-volt power port, iPod™/cell-phone holder, and other nice D'tails.
- 2. We've got your back with a sculpted mechanical-suspension seat (standard on 323D, 329D, and 333D) helping smooth the ride. For even more comfort, opt for an available fabric-covered air-suspension seat in cab-equipped models.
- 3. Although not exactly a sunroof, the bolt-on top window on cabequipped CTLs removes quickly for increased ventilation and/or easy cleaning.



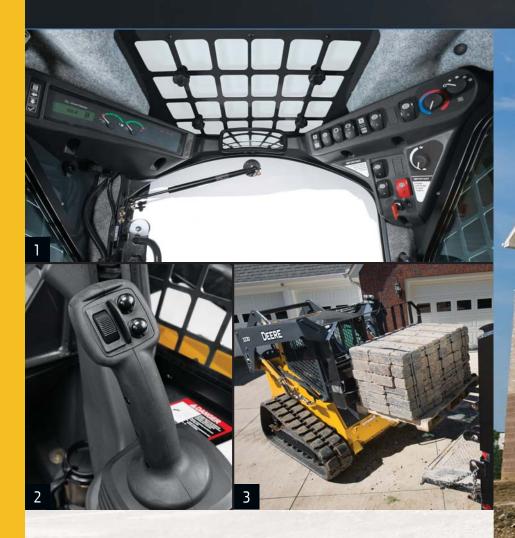




### Do things your way.

With three different styles of available controls on all four D-Series models, you decide how the work gets done. Foot controls are standard. Or opt for hands-only levers, or EH joysticks for steering, forward/reverse, and boom/bucket functions. EH joysticks provide low-effort fingertip control and smooth machine response. Add the optional EH Performance Package and you can customize performance for specific tasks or conditions.

**323D** 



- Overhead panel conveniently places machine info on the left and control switches to the right. Easy-to-read LCD monitor provides access to a wealth of machine info and control, including vital operating conditions and advanced diagnostics.
- 2. Fatigue-beating joysticks allow you to work more productively, precisely, and comfortably. Buttons, triggers, and dial control auxiliary hydraulics and flow rates, two-speed transmission, and bucket float.
- Want to make the most of our vertical-lift boom design? Add the selfleveling option. Combined with parallel-lift throughout the lift path, it's perfect for a multitude of material-handling tasks.



### Get on the right tracks.

Want a CTL that's more able? Choose ours. With more breakout force, tractive effort, ground speed, and bucket capacity, all four deliver unmatched performance in virtually every significant category. And with their optimal weight distribution, low center of gravity, high ground clearance, and superior balance, no other compact track loader is as stable. Or as sure-footed on slopes.





With their go-everywhere undercarriage, standard auxiliary hydraulics, and universal Quik-Tatch™, D-Series CTLs are highly versatile machines. To take full advantage of their capabilities, add any of the many available Worksite Pro™ attachments. Our ever-expanding lineup includes more than 100 choices that can help you get work done more easily. And expand your business opportunities. To learn more about the entire Worksite Pro attachment lineup, see your John Deere dealer.



#### **Available attachments:**

Ag forks Augers

Backhoes

Bale spears (round, square)

Blades (snow, utility)

Breakers/hammers

Brooms (angle, pickup)

Cold planers

Dozer blades

Grapples (ag utility,

brush-tined, scrap)

Multipurpose buckets

Landplanes

Mulching head

Pallet forks

Power rakes

Rock buckets

Roller levels

Rotary cutters
Rotary tillers

Scrapers (material, manure)

Side-discharge buckets

Snow blowers

Snow pushers

Toothbar

Trenchers

3-point hitch

Vibratory rollers



- 1. Whether you're planting trees or setting posts, we've got you covered. Our planetary auger is available with a wide variety of bit styles and diameters.
- 2. Landplanes provide a cost-efficient productive alternative for finish work. Front and rear cutting edges allow controlled grading and leveling in forward or reverse.
- Rock buckets are ideal for removing debris and sifting and sorting material. Design retains rocks and refuse while grading.
- Cleanup is quicker and easier with one of our tined or scrap grapples. Dual-action clamps provide superior material retention.

# Nothing runs like a Deere, because nothing is built like one.

All CTLs travel on tracks, but that's where the similarity ends. Our D-Series boast numerous uptime-boosting advantages you don't find on other compact track loaders. Such as an innovative V-plenum cooling system with hydraulically driven fan. And electronic-ignition PowerTech E diesel engine. Other difference makers are more subtle, but no less significant. Beefier boom, integrated rear bumper, and heavier-duty power Quik-Tatch, to list just a few. Add to those a multitude of traditional John Deere durability advantages and the choice is easy. When you know how they're built, you'll run a Deere.





Getting to the heart of a Deere is easy. There's no need to raise the boom — just pivot the cab and remove the floor. Takes only minutes.

To help conserve fuel and prolong engine life, standard auto-idle reduces engine speed after the operator has vacated the seat. Full auto-idle (available with EH controls) slows the engine after five seconds of inactivity, and resumes preset engine speed with any movement of the joysticks.

Fluid-fill locations and checkpoints are grouped and color-coded. And a conveniently displayed maintenance chart helps ensure that nothing gets overlooked.

V-plenum design resists debris buildup and makes radiator and cooler cores easier to clean.

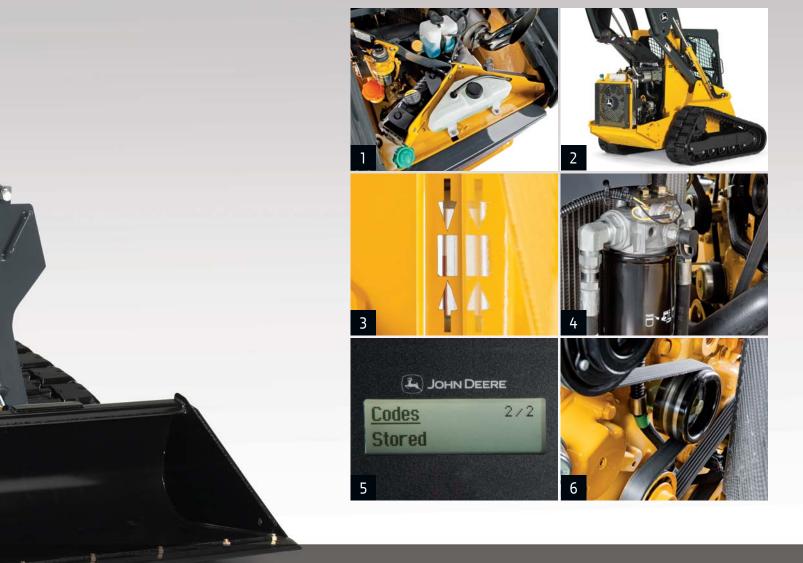
Unlike some CTLs that require complicated daily adjustments with special tools, track tension is checked weekly. If adjustment is necessary, all that's needed is a wrench and grease gun.

Compare the cost of parts and labor for recommended maintenance with other makes. The D-Series will save you significant money. Add the long-term expense for undercarriage replacement, and the savings can be substantial.



## We've lowered the boom on maintenance.

Servicing a D-Series CTL is simple and quick. So simple, in fact, that you won't even have to raise the boom for daily service, or most periodic maintenance. Checkpoints are grouped beneath the hinged hood, and easily removable side panels give way to the coolers, maintenance-free battery, and fluid and air filters. If necessary, the operator station can be tilted in minutes for best-in-class drivetrain access. And industry-leading parts and service are just as accessible at more than 1,200 John Deere dealer locations from coast to coast.

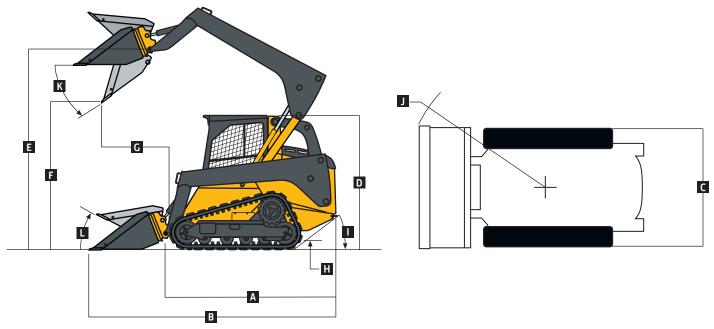


- Daily servicing is quick and convenient. Simply lift the hood for groundlevel access to check fluids and to refuel.
- 2. Need extra elbowroom? Raise the boom for wide-open engine-compartment access. Unique lock lever secures the boom from inside the cab.
- 3. Hydraulic sight gauge and seethrough coolant and windshield washer fluid reservoirs let you check levels at a glance.
- 4. Spin-on filters and environmental drains allow quick fluid changes.
- Through-themonitor onboard diagnostics help speed troubleshooting.
- Because no maintenance beats
   low maintenance,
   serpentine belt and
   hydraulic enginevalve lifters never
   require adjustment.

Engine	319D	323D
Manufacturer and Model	John Deere PowerTech™ E 4024HT	John Deere PowerTech E 4024HT
Non-Road Emissions Standard	EPA Interim Tier 4/EU Stage IIIB	EPA Interim Tier 4/EU Stage IIIB
Cylinders	4	4
Net Peak Power (SAE J1349 / ISO 9249)	47.1 kW (63 hp) at 2,300 rpm	51.4 kW (69 hp) at 2,300 rpm
Gross Peak Power (ISO 14396)	50.8 kW (68 hp) at 2,300 rpm	55.0 kW (74 hp) at 2,200 rpm
Peak Torque	230 Nm (170 ftlb.) at 2,000 rpm	260 Nm (192 ftlb.) at 2,000 rpm
Displacement	2.4 L (149 cu. in.)	2.4 L (149 cu. in.)
Net Torque Rise	27% at 1,600 rpm	38% at 1,800 rpm
Aspiration	Turbocharged and intercooled	Turbocharged and intercooled
Air Cleaner	Dry dual element	Dry dual element
Cooling	319D / 323D	
Fan Drive	Variable-speed hydraulic drive	
Powertrain	319D	323D
Pump	Axial-piston hydrostatic	Axial-piston hydrostatic
Travel Speeds		
Single Speed	9.8 km/h (6.1 mph)	9.8 km/h (6.1 mph)
2 Speed, Optional		
Low	_	8.9 km/h (5.5 mph)
High	_	13.7 km/h (8.5 mph)
Brake	Integral, automatic, spring applied, hydraulically release	d wet-disc brake
Undercarriage		
Rubber Tracks	New-generation smooth-ride long-life rubber with steel	inserts
Track Width		
Standard	320 mm (12.6 in.)	320 mm (12.6 in.)
Optional	_	400 mm (15.8 in.)
Ground Pressure		
Standard 320-mm (12.6 in.) Track	37.2 kPa (5.4 psi)	37.2 kPa (5.4 psi)
Optional 400-mm (15.8 in.) Track	_	30.6 kPa (4.4 psi)
Track Rollers (per side)	4 triple-flange smooth-ride all-steel rollers	4 triple-flange smooth-ride all-steel rollers
Track Idlers (per side)	2 double-flange smooth-ride all-steel rollers	2 double-flange smooth-ride all-steel rollers
Bearings/Seals (rollers/idlers)	Heavy-duty journal bearings and metal face seals	Heavy-duty journal bearings and metal face seals
Tractive Effort	3629 kgf (8,000 lbf)	3629 kgf (8,000 lbf)
Hydraulics		
Pump Flow		
Standard	59 L/m (15.5 gpm)	72 L/m (19 gpm)
High-Flow Option Total	_	110 L/m (29 gpm)
System Pressure at Couplers	21 374 kPa (3,100 psi)	23 787 kPa (3,450 psi)
Hydraulic Horsepower (calculated)		
Standard Flow	22.4 kW (30 hp)	29.8 kW (40 hp)
High-Flow Option	_	46.2 kW (62 hp)
Cylinders	319D / 323D	
John Deere heat-treated, chrome-plated, polished cylinder rod	ls, hardened steel (replaceable bushings) pivot pins	
Electrical		
Voltage	12 volt	
Battery Capacity	750 CCA (optional 925 CCA)	
Alternator Rating	70 amp	
Lights	Halogen, 2 front and 1 rear standard	
Operator's Station		
ROPS (ISO 3471)/FOPS (ISO 3449) structure with quick-pivot st	tandard	
Serviceability		
Refill Capacities		
Fuel Tank	70.0 L (19.0 gal.)	



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Operating Weights	319D	323D
Track		
320-mm (12.6 in.) Standard	3882 kg (8,550 lb.)	3882 kg (8,550 lb.)
400-mm (15.8 in.) Optional	_	3984 kg (8,775 lb.)
Machine Dimensions		
A Length without Bucket	2.74 m (9 ft. 0 in.)	2.74 m (9 ft. 0 in.)
B Length	3.36 m (11 ft. 0 in.)	3.36 m (11 ft. 0 in.)
C Width without Bucket		
With 320-mm (12.6 in.) Track	1.82 m (6 ft. 0 in.)	1.82 m (6 ft. 0 in.)
With 400-mm (15.7 in.) Track	_	1.91 m (6 ft. 3 in.)
D Height to Top of ROPS	2.00 m (6 ft. 7 in.)	2.00 m (6 ft. 7 in.)
E Height to Hinge Pin	3.00 m (9 ft. 10 in.)	3.00 m (9 ft. 10 in.)
F Dump Height	2.40 m (7 ft. 11 in.)	2.40 m (7 ft. 11 in.)
G Dump Reach		
With Foundry Bucket	721 mm (28.4 in.)	721 mm (28.4 in.)
With Construction Bucket	0.92 m (3 ft. 0 in.)	0.92 m (3 ft. 0 in.)
H Ground Clearance	250 mm (9.8 in.)	250 mm (9.8 in.)
I Angle of Departure	25 deg.	25 deg.
J Front Turn Radius	2.01 m (6 ft. 7 in.)	2.01 m (6 ft. 7 in.)
K Dump Angle (full lift height)	42 deg.	42 deg.
L Bucket Rollback (ground level)	32 deg.	32 deg.

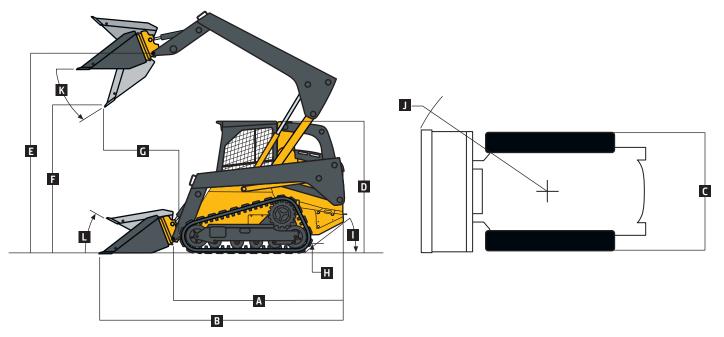


Loader Performance	319D	323D
Tipping Load	2542 kg (5,600 lb.)	3257 kg (7,175 lb.)
SAE Rated Operating Capacity with Foundry	Bucket	
At 35% Tipping Load	863 kg (1,900 lb.)	1042 kg (2,295 lb.)
At 50% Tipping Load	1271 kg (2,800 lb.)	1634 kg (3,600 lb.)
Boom Breakout	1589 kg (3,500 lb.)	1680 kg (3,700 lb.)
Bucket Breakout Force	2327 kg (5,125 lb.)	2542 kg (5,600 lb.)

Engine	329D	333D	
Manufacturer and Model	John Deere PowerTech™ E 5030HT	John Deere PowerTech E 5030HT	
Non-Road Emissions Standard	EPA Tier 3/EU Stage IIIA	EPA Tier 3/EU Stage IIIA	
Cylinders	5	5	
Net Peak Power (SAE J1349 / ISO 9249)	59.6 kW (80 hp) at 2,000 rpm	66.7 kW (89 hp) at 2,400 rpm	
Gross Peak Power (ISO 14396)	63.4 kW (85 hp) at 2,200 rpm	71.1 kW (95 hp) at 2,400 rpm	
Peak Torque	300 Nm (221 ftlb.) at 2,000 rpm	341 Nm (252 ftlb.) at 1,950 rpm	
Displacement	3.0 L (186 cu. in.)	3.0 L (186 cu. in.)	
Net Torque Rise	43.0% at 1,700 rpm	36.9% at 1,680 rpm	
Aspiration	Turbocharged and intercooled	Turbocharged and intercooled	
Air Cleaner	Dry dual element	Dry dual element	
Cooling	329D / 333D		
Fan Drive	Variable-speed hydraulic drive		
Powertrain	329D	333D	
Pump	Manual axial-piston hydrostatic-servo	Manual axial-piston hydrostatic-servo	
Travel Speeds	· · · · · · · · · · · · · · · · · · ·	· · ·	
Single Speed	10.0 km/h (6.2 mph)	_	
2 Speed, Optional			
Low	8.5 km/h (5.3 mph)	8.5 km/h (5.3 mph)	
High	12.6 km/h (7.8 mph)	12.6 km/h (7.8 mph)	
Brake	Integral, automatic, spring applied, hydraulically release	ed wet-disc brake	
Undercarriage			
Rubber Tracks	New-generation smooth-ride long-life rubber with steel	inserts	
Track Width			
Standard	400 mm (15.8 in.)	450 mm (17.7 in.)	
Optional	450 mm (17.7 in.)	400 mm (15.8 in.)	
Ground Pressure			
400-mm (15.8 in.) Track (329D standard, 333D optional)	34.2 kPa (5.0 psi)	34.7 kPa (5.0 psi)	
450-mm (17.7 in.) Track (329D optional, 333D standard)	30.6 kPa (4.4 psi)	31.1 kPa (4.5 psi)	
Track Rollers (per side)	5 triple-flange smooth-ride all-steel rollers	5 triple-flange smooth-ride all-steel rollers	
Track Idlers (per side)	2 double-flange smooth-ride all-steel rollers	2 double-flange smooth-ride all-steel rollers	
Bearings/Seals (rollers/idlers)	Heavy-duty journal bearings and metal face seals	Heavy-duty journal bearings and metal face seals	
Tractive Effort	5227 kgf (11,500 lbf)	5227 kgf (11,500 lbf)	
Hydraulics			
Pump Flow			
Standard	80 L/m (21 gpm)	95 L/m (25 gpm)	
High-Flow Option Total	125 L/m (33 gpm)	129 Lm (34 gpm)	
System Pressure at Couplers	23 787 kPa (3,450 psi)	23 787 kPa (3,450 psi)	
Hydraulic Horsepower (calculated)	•		
Standard Flow	34.3 kW (46 hp)	39.5 kW (53 hp)	
High-Flow Option	53.7 kW (72 hp)	54.4 kW (73 hp)	
Cylinders	329D / 333D		
John Deere heat-treated, chrome-plated, polished cylinder roo	ds, hardened steel (replaceable bushings) pivot pins		
Electrical			
Voltage	12 volt		
Battery Capacity	925 CCA		
Alternator Rating	70 amp		
Lights	Halogen, 2 front and 1 rear standard		
Operator's Station			
ROPS (ISO 3471)/FOPS (ISO 3449) structure with quick-pivot s	tandard		
Serviceability			
Refill Capacities			
Fuel Tank	111.0 L (29.0 gal.)		
	-		



Operating Weights	329D	333D
Track		
400-mm (15.8 in.) (329D standard, 333D optional)	4917 kg (10,830 lb.)	4994 kg (11,000 lb.)
450-mm (17.7 in.) (329D optional, 333D standard)	4962 kg (10,930 lb.)	5039 kg (11,100 lb.)
Machine Dimensions		
A Length without Bucket	2.99 m (9 ft. 10 in.)	2.99 m (9 ft. 10 in.)
B Length	3.60 m (11 ft. 10 in.)	3.60 m (11 ft. 10 in.)
C Width without Bucket		
With 400-mm (15.8 in.) Track	2.00 m (6 ft. 7 in.)	2.00 m (6 ft. 7 in.)
With 450-mm (17.7 in.) Track	2.05 m (6 ft. 9 in.)	2.05 m (6 ft. 9 in.)
<b>D</b> Height to Top of ROPS	2.15 m (7 ft. 1 in.)	2.15 m (7 ft. 1 in.)
E Height to Hinge Pin	3.20 m (10 ft. 6 in.)	3.20 m (10 ft. 6 in.)
F Dump Height	2.59 m (8 ft. 6 in.)	2.59 m (8 ft. 6 in.)
G Dump Reach		
With Foundry Bucket	819 mm (32.2 in.)	819 mm (32.2 in.)
With Construction Bucket	1.00 m (3 ft. 3 in.)	1.00 m (3 ft. 3 in.)
H Ground Clearance	265 mm (10.4 in.)	265 mm (10.4 in.)
I Angle of Departure	32 deg.	32 deg.
J Front Turn Radius	2.17 m (7 ft. 1 in.)	2.17 m (7 ft. 1 in.)
K Dump Angle (full lift height)	45 deg.	45 deg.
L Bucket Rollback (ground level)	35 deg.	35 deg.



Loader Performance	329D	333D
Tipping Load	3768 kg (8,300 lb.)	4279 kg (9,425 lb.)*
SAE Rated Operating Capacity with Foundry Bucket		
At 35% Tipping Load	1317 kg (2,900 lb.)	1498 kg (3,300 lb.)
At 50% Tipping Load	1884 kg (4,150 lb.)	2145 kg (4,725 lb.)
Boom Breakout	2088 kg (4,600 lb.)	2996 kg (6,600 lb.)
Bucket Breakout Force	4688 kg (10,325 lb.)	6299 kg (13,875 lb.)

<sup>\*</sup>With one-set standard counterweight.

#### Additional equipment

**Key:** ● Standard ▲ Optional or special

See your John Deere dealer for further information.

319	323	329	333	Engine
				Meets EPA Interim Tier 4/EU
				Stage IIIB emissions
				Meets EPA Tier 3/EU Stage IIIA
				emissions
•	•			John Deere PowerTech™ E
				4024HT
				John Deere PowerTech E
		Ŭ	•	5030HT
				Auto-idle
•				Automatic fan-belt tensioner
•	•	•	•	Automatic preheat
				Electronic injection system
				John Deere COOL-GARD™ II
				Extended-Life Engine Coolant
	•			John Deere Plus-50™ 10w30
				initial engine oil fill*
				5-micron primary fuel filter
				and water separator
				Cold-weather package
				Cooling System
	•	•		Coolant recovery tank
•				Cool-on-demand cooling
				system
			•	Reversing fan drive
				Powertrain
			•	High-torque heavy-duty plan-
•				etary-reduction final drive
				*
	•			Automatic spring-applied
				hydraulically released wet-
	_	_		disc park brakes
•	•			Transmission, single-speed
		<b>A</b>		Transmission, 2-speed
				Hydraulic System
				John Deere hydraulic cylinders
				with cushioned boom cylinders
	•	•		Quick-check hydraulic fluid-
				level sight glass
				5-micron hydraulic filter
				High-flow hydraulics
				Electrical
•	•	•	•	Automatic shutdown with
•	•	•	•	alarm
				Auxiliary hydraulics operator-
				presence system
				presence system

210	כרכ	220	222	Floatrical (titi
319	323	329	333	Electrical (continued)
•	•	•	•	Deluxe instrumentation EMU with: Operator-selectable monitoring – Hour meter, engine rpm, battery voltage, diagnostics, EMU configuration, engine coolant temperature, hydraulic oil temperature / LED warning indicators – Glow plug, seat switch, seat belt, door open, auxiliary hydraulics, park brake engaged, 2-speed engaged, stop, low engine oil pressure, engine coolant overtemperature, battery not charging, air filter restriction, hydraulic filter restriction
•	•	•	•	Front and rear halogen work lights
•	•	•	•	Triple interlock operator-
				presence control system
				Anti-theft system
				Backup alarm
				Battery, 750 CCA
				Battery, 925 CCA
				Hazard warning lights
				Horn
				Strobe light, amber
				Operator's Station
				Adjustable foot pedals
				Deluxe cab headliner
•	•	•	•	Electronic push-button auxiliary controls
				Foot controls
<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	Hand controls with foot throttle
	•	•	•	Pull-down lap bar
				Quick-pivot ROPS
	•	•	•	Rear window
•	•	•	•	ROPS/FOPS operator structure
•	•	•	•	Seat belt, 51-mm (2 in.), retractable
				Seat belt, 76-mm (3 in.)
				Shoulder belt
			•	Top window
				Removable top window

319	323	329	333	Operator's Station (continued)
				Side window kit
•				Water-shedding deluxe vinyl
				seat
				Deluxe vinyl suspension seat
				Air-ride (cloth) seat
•	•	•	•	12-volt power port / Dome light / Cargo storage / Beverage holder
<b>A</b>	•	•	•	Air conditioning with heater/ defroster
•	<b>A</b>	•	<b>A</b>	AM/FM/weatherband radio with auxiliary input
				Cab enclosure
				Severe-duty cab door
<b>A</b>	<b>A</b>	•	<b>A</b>	Electrohydraulic joystick controls
•	•	•	•	Electrohydraulic performance package with attachment con- troller
				Floor mat
				Floor mat with left footrest
				Heater with defroster
				Heavy-duty rear grille
				Rearview mirror
				Loader
				Integral cab boom lock
•	•	•	•	Patented John Deere Quik- Tatch™ (no grease required)
				Power Quik-Tatch
	•			Patented John Deere vertical-
				lift boom with superior visibility
<b>A</b>			<b>A</b>	Hydraulic self-leveling on/off
				Other
•	•	•	•	Convenient front and rear tie-downs
•	•	•	•	Environmental drains for all fluid reservoirs
				Chrome exhaust stack
				Modular rear-weight packages
$\blacktriangle$				Single-point lift kit
$\blacktriangle$				SMV sign kit
•				Track, 320-mm (12.6 in.) wide
		•		Track, 400-mm (15.8 in.) wide
+500 /		,	•	Track, 450-mm (17.7 in.) wide

<sup>\*500-</sup>hour engine oil-change intervals when John Deere Plus-50 oil and John Deere oil filter are used.

